

# SOCKET & SET SCREWS

BUILDING PRODUCT INFORMATION SHEET



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#### 1.1 Product class

#### Class 1: Batch or mass-produced products •

#### 1.2 Product name

Product Category - Bremick Socket & Set Screws

#### 1.3 Product description and its intended use

Socket & Set Screws for interior and exterior use in all NZS 3604 Exposure Zones and environments, subject to type, size and material selection.

#### 1.4 Product identifier (if applicable)

Refer to Appendix for unique product listing

#### 1.5 Place manufactured (New Zealand or overseas)

Manufactured overseas to strict Bremick specifications.

#### 1.6 Relevant Building Code clauses

B1 Structure	Performance clauses B1.3.1, B1.3.2, B1.3.3 and B1.3.4
B2 Durability	Performance clauses B2.3.1 a) and B2.3.1 b)
C3 Fire Affecting Area Beyond the Source	Performance clause C3.7 a)
C6 Structural Stability	Performance clause C6.2
F2 Hazardous Building Materials	Performance clause F2.3.1

#### 1.7 Statement of how the building product is expected to contribute to compliance

#### B1 Structure - B1.3.1, B1.3.2, B1.3.3 and B1.3.4

• Fixings/fasteners contribute to the structural integrity of building elements. Compliance demonstrated through design to NZS 3604 and Specific Engineered Design.

#### Compliance Pathway

Buildings up to 3 storeys ≤10m in height

Compliance demonstrated through design to NZS 3604.

Buildings >10m in height

Specific Engineered Design. Refer also to BPIR Product Review - Structural Bolt Assemblies.

#### B2 Durability

- B2.3.1 a) 50 years where used to fix structural or difficult to replace elements
- B2.3.1 b) 15 years where used to fix non-structural or moderately difficult to replace building elements

304 Stainless steel, 316 Stainless steel and Hot-dipped galvanised Bolts (to AS 1214 and AS/NZS 4680) achieve 15 and 50 year durability, subject to Exposure Zone and Environment. Other finishes suitable for interior use only with the exception of corrosive internal environments.

#### Compliance Pathway

#### Buildings up to 3 storeys ≤10m in height

Compliance demonstrated through material selection to NZS 3604:

- Table 4.1 Protection required for steel fixings and fastenings excluding nails and screws
- Table 4.2 Galvanising of steel components other than nails and screws

#### Galvanising to:

AS 1214 - Hot-dip galvanised coatings on threaded fasteners (ISO metric coarse thread series) AS/NZS 4680 - Hot-dip galvanised (zinc) coatings on fabricated ferrous articles  $600 \text{g/m}^2$  average

Type 304 stainless steel is sufficient to comply with NZBC requirements, but may have surface rust. 316 Stainless steel exceeds the requirements of the NZBC.

#### Buildings >10m in height

Specific Engineered Design. Also refer to BPIR Product Review - Structural Bolt Assemblies.

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#### C3 Fire Affecting Area Beyond the Source - C3.7 a)

• Bolts are manufactured from non-combustible materials, as defined in NZBC C/AS2.

#### **Compliance Pathway**

#### NZBC C/AS2:

External wall cladding systems for multi-level buildings with a building height ≥ 25 m

5.8.4 The entire external wall cladding system shall be:

a) Non-combustible or limited combustible materials

Non-combustible is defined in NZBC C/AS2 as:

Material either -

a) composed entirely of glass, concrete, steel, brick/block, ceramic tile, or aluminium; or

b) classified as non-combustible when tested to AS 1530.1; or

c) classified as A1 in accordance with BS EN 13501-1.

#### C6 Structural Stability - C6.2

• Bolts are manufactured from non-combustible materials, as defined in NZBC C/AS2.

#### **Compliance Pathway**

Fixings/fasteners contribute to the structural integrity of building elements/structural systems.

Buildings up to 3 storeys ≤10m in height

Compliance demonstrated through design to NZS 3604.

Buildings >10m in height

Specific Engineered Design. Also refer to BPIR Product Review - Structural Bolt Assemblies.

#### F2 Hazardous Building Materials - F2.3.1

• Bolts are manufactured from non-toxic / safe to handle materials.

#### 1.8 Limitations on the use of the building product

• For interior and exterior use in all NZS 3604 Exposure Zones and Wind Zones subject to material selection.

#### 1.9 Design requirements that would support the appropriate use of the building product

• Buildings designed to NZS 3604 Timber-framed buildings or Specific Engineered Design.

#### 1.10 Installation requirements

- 1. Choose a set screw/socket screw and nut of an appropriate diameter
- Choose a set screw/socket screw length to ensure there is at least 19mm of shank protruding through the pre-drilled materials being fastened
- 3. Insert set screw/socket screw through predrilled hole and attach nut
- 4. Using a wrench or Hexagonal Socket, tighten bolt head until an appropriate clamping force is obtained or specified torque achieved. DO NOT OVER TIGHTEN

#### 1.11 Maintenance requirements

- Stainless steel Periodic cleaning in accordance with Bremick guidance.
- Periodically inspect the fastener for corrosion.

#### 1.12 Building Act 2004 section 26 compliance

Is the building product/building product line subject to warning or ban under section 26 of the Building Act 2004?

No

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### SOCKETS & SET SCREWS Product codes



BUTTON HEAD SOCKET SCREW
SBHMP050122
SBHMZ040202
SBHMZ060252
SBHMZ080252
SBHMZ100702
BUTTON HEAD SOCKET SCREW SS304
SBHM4040082
SBHM4040102
SBHM4040122
SBHM4040162
SBHM4040202
SBHM4040252
SBHM4050082
SBHM4050102
SBHM4050122
SBHM4050162
SBHM4050202
SBHM4050252
SBHM4050302
SBHM4050352
SBHM4050402
SBHM4060102
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SBHM4080302

SBHM4080352
SBHM4080402
SBHM4080502
SBHM4100162
SBHM4100202
SBHM4100252
SBHM4100302
SBHM4100402
SBHM4120302
FLAT HEAD SOCKET
SCREW
SFHMP060202
SFHMP080302
FLAT HEAD SOCKET SS304/316
SFHM4040102
SFHM4040162
SFHM4040202
SFHM4040252
SFHM4050102
SFHM4050122
SFHM4050162
SFHM4050202
SFHM4050402
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SFHM6060122
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SFHM6060202
SFHM6060252
SFHM6060302
SFHM6060402
SFHM6080202
SFHM6080302
G2 BSW SET SCREW
S20WZ121002
S20WZ122002
G4.6 ISO SET SCREW
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SHHM4060122	SHHM6050403
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SSCM4050252	SSCM4050162
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SSCM4050402
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SSCM4060122
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SSCM4060202
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SSCM4080202
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SSCM4080352
SSCM4080402
SSCM4080502
SSCM4100252
SSCM4100602
SSCM4120402
SSCM6050122
SSCM6050162
SSCM6050202
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SSCM6050452
SSCM6060122
SSCM6060162
SSCM6060202
SSCM6060252
SSCM6060352
SSCM6060402
SSCM6080202
SSCM6080252
SSCM6080302
SSCM6080402
SOCKET SET SCREW
SSSMP060062
SSSMP080102
SOCKET SET SCREW
SS304/316

SSSM4060062



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